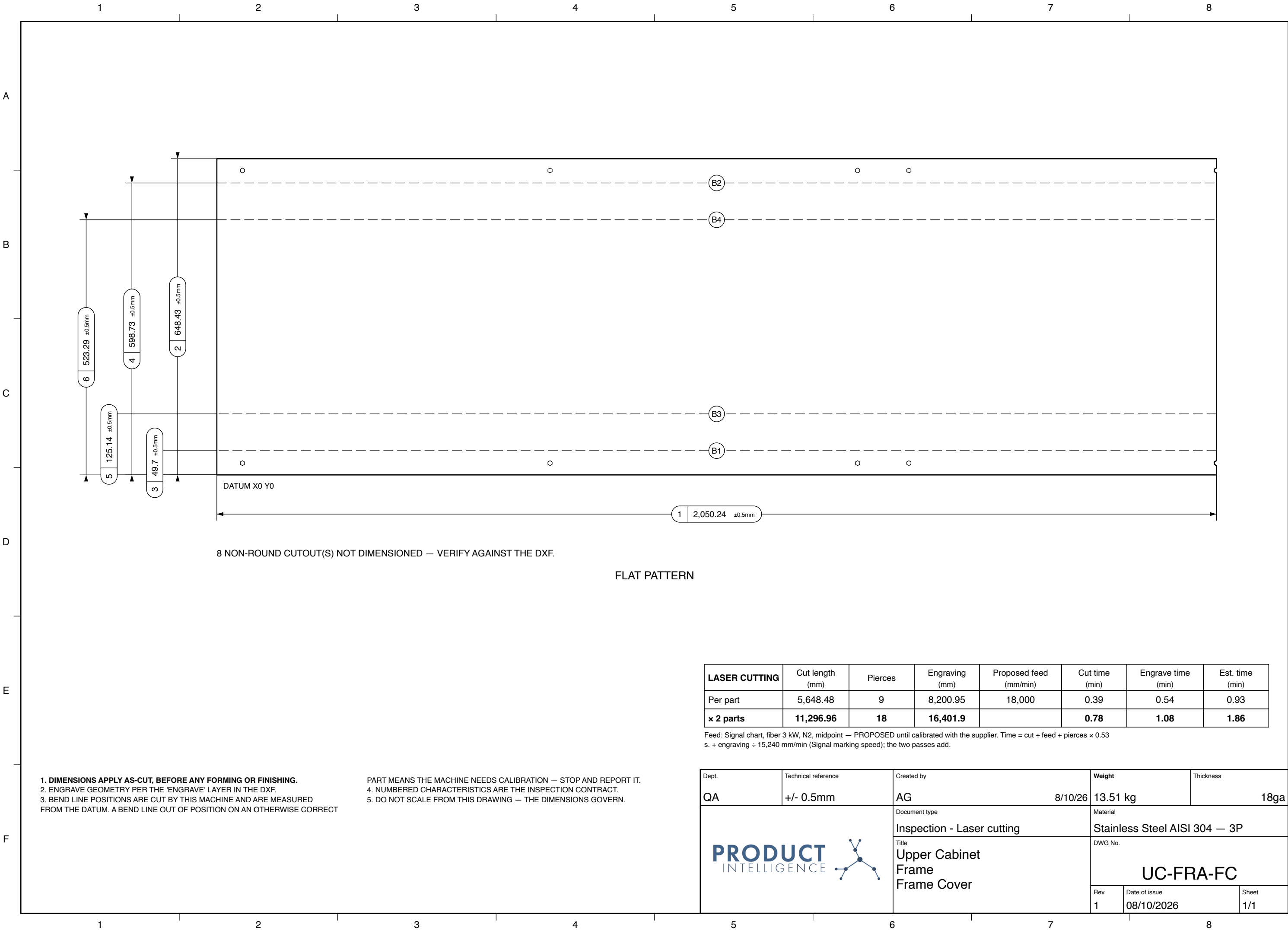




8 NON-ROUND CUTOUT(S) NOT DIMENSIONED — VERIFY AGAINST THE DXF.

FLAT PATTERN

LASER CUTTING	Cut length (mm)	Pierces	Engraving (mm)	Proposed feed (mm/min)	Cut time (min)	Engrave time (min)	Est. time (min)
Per part	5,648.48	9	8,200.95	18,000	0.39	0.54	0.93
× 2 parts	11,296.96	18	16,401.9		0.78	1.08	1.86

Feed: Signal chart, fiber 3 kW, N2, midpoint — PROPOSED until calibrated with the supplier. Time = cut ÷ feed + pierces × 0.53 s. + engraving ÷ 15,240 mm/min (Signal marking speed); the two passes add.

1. DIMENSIONS APPLY AS-CUT, BEFORE ANY FORMING OR FINISHING.
2. ENGRAVE GEOMETRY PER THE 'ENGRAVE' LAYER IN THE DXF.
3. BEND LINE POSITIONS ARE CUT BY THIS MACHINE AND ARE MEASURED FROM THE DATUM. A BEND LINE OUT OF POSITION ON AN OTHERWISE CORRECT

PART MEANS THE MACHINE NEEDS CALIBRATION — STOP AND REPORT IT.
4. NUMBERED CHARACTERISTICS ARE THE INSPECTION CONTRACT.
5. DO NOT SCALE FROM THIS DRAWING — THE DIMENSIONS GOVERN.

Dept. QA	Technical reference +/- 0.5mm	Created by AG 8/10/26	Weight 13.51 kg	Thickness 18ga
PRODUCT INTELLIGENCE		Document type Inspection - Laser cutting	Material Stainless Steel AISI 304 — 3P	
		Title Upper Cabinet Frame Frame Cover	DWG No. UC-FRA-FC	
			Rev. 1	Date of issue 08/10/2026
			Sheet 1/1	